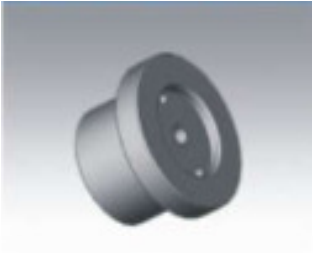






## Flow Wrapper Spare Parts List

No.	Description	Specification/Material	Picture
1	Flat belt	18*3*650 ( ±4 )	
2	Motor synchronous belt		
3	Exit conveyor belt	Green	
4	Film rubber roller	Black	



5	Pressed spring	Printed bluem, for end sealing pressure adjustment	
6	Film carrier spring	Film braking purpose	
7	Braking belt	Film roller braking purpose	
8	Front heat block	Copper	
9	Back heat block	Copper	

10	Fin seal film pulling wheel	Straight lines	
11	Fin seal film pulling wheel	Straight lines	
12	Fin seal film sealing wheel	Straight lines	
13	Fin seal film sealing wheel	Net lines	
14	Brake wheel		

15	Pusher	Nylon, height 57mm	
16	Pusher	Stainless steel	
17	Supporting block	Nylon	
18	Upper sealing jaw	Steel 45#	
19	Lower sealing jaw	Steel 45#	

20	Upper cutter	Zigzag type	
21	Lower cutter	Flat type	
22	"Jog" button switch	XB2-EA121	
23	" Start" button switch	XB2-EA131	
24	"Emergency-stop" Button switch	ZB2-BS54C+ZB2-BZ101C	






25	"Cycle-stop" Button switch		
26	Encoder	E6B2-CWZ6C 360P/R 5~24VDC	
27	Control panel	Touch screen Weinview	
28	PLC Board		


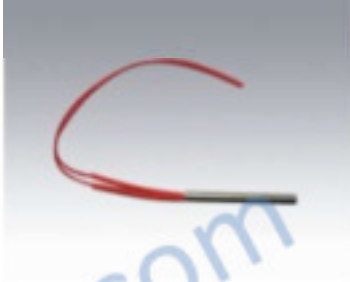



29	Circuit board		
30	Frequency Inverter	Schneider, 0.37KW	
31	Electric eye	Film marks detecting.	

32	Solid status relay		
33	Direct-current stabilizer	IN:AC220V/OUT/:DC24V	
34	Double valve		
35	Transformer	220V/130V	



36	Temperature controller	8181A	
37	Main power socket	TYP3601	
38	Main power switch		
39	Electric Magnet	MEBI-25	
40	Two carbon brush	For end sealing system	

41	Four carbon brush	For end sealing system	
42	Two conductive ring	For end sealing system	
43	Four conductive ring	For end sealing system	
44	Thermocouple	A3 0.5M straight lines	
45	Magnet reversing valve	260-4E1/AC220V	

46	Potentiometer	5.6K, For speed adjustment	
47	Heating tube	For fin seal	
48	Heating tube	For end sealing	
49	Chain combination	S/S material	
50	Chain combination	Carbon material	

51	Fin seal heating unit	Assembly in total set	
52	Infeed chain guide head	Galvanized	
53	Adjustment bag former	Outside 285 width	
54	Film supporting unit	Aluminium brushed	